Micro-D Metal Shell - .050" Contact Spacing

MDM



MDM connectors are used in applications requiring highly reliable, extremely small, light-weight connectors with higher density contact configurations than available in traditional rectangular connectors. They are available in 8 shell sizes accommodating from 9 to 100 contacts, and special arrangements of power and coaxial contacts.

These connectors are designed to meet the rapidly increasing demands for an environmental, high performance, rugged, moisture-sealed microminiature connector. This connector

employs size 24 MICROPIN™/MICROSOCKET™ contacts on .050 (1.27) centers in a contact density identical to the standard MICRO-D connector series, but with these additional features:

- Aluminum shells to provide greater strength, prevent chipping, cracking or breaking, offer electromagnetic (EMI) and RFI shielding.
- Silicone elastomer compression interfacial seal to provide a moisture and humidity seal between each contact and between contacts and shell.

Specifications

STANDARD MATERIALS AND FINISHES		MECHANICAL FEATURES		
Shell	- 6061-T6 Aluminum alloy per	Coupling	- Friction/jackscrews	
	QQ-A-200/8, yellow chromate/ cadmium, Type II, Class 3 over	Polarization	- Keystone-shaped shells	
	electroless nickel per SAE AMS-C-26074, Class 4.	Contact Spacing Centers	050 (1.27)	
Insulator	- Liquid Crystal Polymer per MIL-M-24519,	Shell Styles	- Plug and receptacle	
	Type GLCP-30F (9-100)	No. of Contacts	- 9 thru 100 signal;	
	- Glass filled diallyl phthalate per MIL-M-14, Type SDGF (7*2 and 24*4) - Polyphenylene sulfide per MIL-M-24519, Type GST-40F (16*5) - Polyester per MIL-M-24519, Type GPT-30F (10*10)		5 signal/2 coaxial;	
			5 signal/2 power;	
			11 signal/5 coaxial;	
			11 signal/5 power;	
			0 signal/10 coaxial;	
			0 signal/10 power; 20 signal/4 coaxial;	
Contacts	- Copper alloy, gold plate		20 signal/4 coaxiai, 20 signal/4 power	
Mounting Hardware	- 300 Series stainless steel, passivate	Coaxial Cable	- RG - 178/U	
Kit, Jackpost (3) items	s - 300 Series stainless steel, passivate	Wire Size	- #24 thru #32 AWG	
Washer	- 400 Series stainless stell, passivate	Contact Termination	n - Multiple indent crimp	
Standard Epoxy	- Hysol EE4215/HD3561, color black or Hysol EE4198/HD3561, color green			

Performance Data

The table below summarizes the results of key tests performed in accordance with MIL-STD-1344, where applicable. Data is applicable to standard connectors with standard termination. Variations may affect this data, so please consult customer service for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	Method 3001: 600 VAC at sea level 150 VAC at 70,00' altitude	No breakdown No breakdown
Insulation Resistance	Method 3003	5,000 megohms minimum
Thermal Shock	Method 1003. Condition A: - 55°C to +125°C	No physical damage
Physical Shock	Method 2004, Condition E: 50 G's, 3 axes, 6 millisecond duration sawtooth pulse	No physical damage No loss of continuity > 1 µsec
Vibration	Method 2005, Condition IV: 20 G's, 10-2,000 Hz. 12 hrs	No physical damage No loss of continuity > 1 μsec
Durability	500 cycles of mating and unmating, 500 CPH max.	No mechanical or electrical defects
Moisture Resistance	Method 1002, Type II, omit steps 7a & 7b	Insulation resistance > 100 megohms
Salt Spray	Method 1001, Condition B: 48 hours	Shall be capable of mating and unmating, and meet contact resistance requirements
Contact Resistance (MIL-STD-202)	Method 1001, Condition B: At 3 amps At 1 milliamp	8 milliohms maximum 10 milliohms maximum
Contact Retention	Per MIL-DTL-83513	5 lb. minimum axial load



How to Order

For MIL-DTL-83513 ordering information see pages 16 and 17

ROMS COMPLIANCE
SERIES
CONTACT ARRANGEMENTS
CONTACT TYPE
TERMINATION TYPE
TERMINATION CODE
HARDWARE
SHELL FINISH MOD CODES

SERIES

MDM: (Size 9-100) Liquid Crystal Polymer (LCP) MDM: (Combo Layout) Diallyl Phthalate (DAP)

CONTACT ARRANGEMENTS

9-15-21-25-31-37-51-100 (standard) 16C5, 10C10, 7C2, 24C4 (coaxial) or combination of 16P5, 10P10, 7P2, 24P4 (power) coax and power

CONTACT TYPE

P - Pin S - Socket

TERMINATION TYPE

- H Harness-insulated wire.
- L Solid-uninsulated wire.
- S Solder pot to accept #26 AWG MAX. harness wire. (Not available with power contact arrangements.)

HARDWARE

- M Military specification hardware, see page 11 for military hardware codes.
- P Jackpost
- K Jackscrew-standard profile
- L Jackscrew-low profile
- F Float mount
- B No hardware standard .091 (2.31) dia. hole for sizes 9-51; .120 (3.05) dia. hole for size 100.
- A .125 (3.18) dia. mounting holes for sizes 9-51; .166 (4.22) dia. hole for size 100.
- B1 .1475 (3.75) dia. hole for size 100 (Per MIL-DTL-83513)

TERMINATION CODE*

(H) 001 - 18",7/34 strand,#26 AWG, MIL-W-16878/4, Type E Teflon, yellow.

(H) 003 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, color coded to MIL-STD-681 System I.

(L) 1 - 1/2" uninsulated solid #25 AWG gold plated copper.

(L) 2 - 1" uninsulated solid #25 AWG gold plated copper.

SHELL FINISH MOD CODES

No Number - (Standard cadmium/yellow chromate over nickel

A174 - Flectroless nickel

A172 - Gold over nickel

A141 - Irridite/alodine

A30 - Black anodize



^{*}See page 79 and 81 for additional Termination codes.

COTS or Non Mil-Spec or Commercial or Industrial Standard Wire Termination Codes

Cannon Modification Code (Not MS)

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum**.

Harness Type (H)

#26 AWG per MIL-W-16878/4, 7/34 strand, type E Teflon, stranded.

	,	,	
Length	All Yellow	Color Coded	
3 (76.2)	H020	H027	
6 (152.4)	H019	H016	
8 (203.2)	H026	H034	
10 (254.0)	H029	H025	
12 (304.8)	H028	H002	
18 (457.2)	H001	H003	
20 (508.0)	H038	H023	
24 (609.6)	H009	H004	
30 (762.0)	H010	H005	
36 (914.4)	H011	H006	
48 (1219.2)	H013	H048	
72 (1828.8)	H017	H046	
120 (3048.0)	H042	H041	

^{*} Cavity #1 black

Solid Uninsulated Type (L)

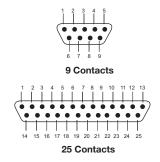
#25 AWG gold plated copper

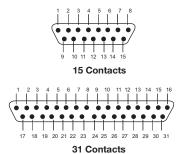
Termination Code	Length
L61	.125 (3.18)
L56	.150 (3.81)
L57	.190 (4.83)
L39	.250 (6.35)
L58	.375 (9.52)
L1	.500 (12.70)
L14	.750 (19.05)
L2	1.000 (25.40)
L7	1.500 (38.10)
L6	2.000 (50.80)
L16	2.500 (63.50)
L10	3.000 (76.20)

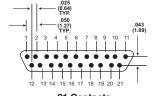
Contact Arrangements

(Face View of Pin insert - Use Reverse Order for Socket Side)

Standard







21 Contacts

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19

20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37

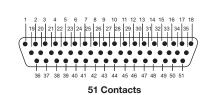
37 Contacts

714 (18.14)

Size 51 Shell

20 Micro contacts

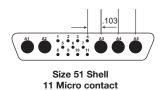
4 Coax or 4 Power (Not MS)





100 Contacts

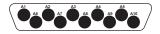
Contact identification numbers are for reference only and do not appear on insulator or connector body.



5 Coax or 5 Power

Coaxial (8.13)

Size 25 Shell 5 Micro contact 2 Coax or 2 Power



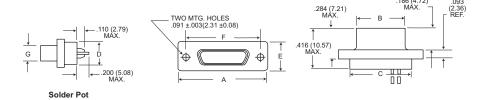
Size 100 Shell 0 Micro contact 10 Coax or 10 Power

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COTS or Non Mil-Spec or Commercial or Industrial Shell Dimensions (Conforms to MIL-DTL-83513)

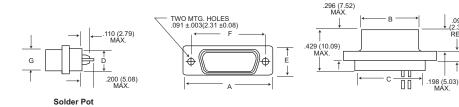
Plug





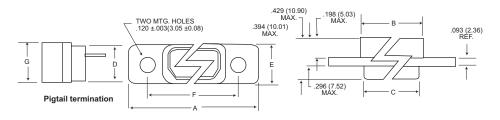
Receptacle





Receptacle (MDM-100 only)

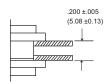




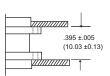
Part Number By Shell Size	A Max.	B Max.	C Max.	D Max.	E Max.	F +005 (0.13)	G Max.	Average Weights** oz. (gm.) ±5%
MDM-9P*	.785 (19.94)	.334 (8.48)	.400 (10.16)	.270 (6.86)	.308 (7.82)	.565 (14.35)	.185 (4.70)	.063 (1.79)
MDM-9S*	.785 (19.94)	.402 (10.21)	.400 (10.16)	.270 (6.86)	.308 (7.82)	.565 (14.35)	.253 (6.43)	.063 (1.79)
MDM-15P*	.935 (23.75)	.484 (12.29)	.550 (13.97)	.270 (6.86)	.308 (7.82)	.715 (18.16)	.185 (4.70)	.084 (2.39)
MDM-15S*	.935 (23.75)	.552 (13.97)	.550 (13.97)	.270 (6.86)	.308 (7.82)	.715 (18.16)	.253 (6.43)	.083 (2.37)
MDM-21P*	1.085 (27.56)	.634 (16.10)	.700 (17.78)	.270 (6.86)	.308 (7.82)	.865 (21.97)	.185 (4.70)	.105 (2.99)
MDM-21P*	1.085 (27.56)	.702 (17.83)	.700 (17.78)	.270 (6.86)	.308 (7.82)	.865 (21.97)	.253 (6.43)	.104 (2.97)
MDM-25P*	1.185 (30.10)	.734 (18.64)	.800 (20.32)	.270 (6.86)	.308 (7.82)	.965 (24.51)	.185 (4.70)	.119 (3.39)
MDM-25S*	1.185 (30.10)	.802 (20.37)	.800 (20.32)	.270 (6.86)	.308 (7.82)	.965 (24.51)	.253 (6.43)	.118 (3.36)
MDM-31P*	1.335 (33.91)	.884 (22.45)	.950 (24.13)	.270 (6.86)	.308 (7.82)	1.115 (28.32)	.185 (4.70)	.140 (3.99)
MDM-31S*	1.335 (33.91)	.952 (24.18)	.950 (24.13)	.270 (6.86)	.308 (7.82)	1.115 (28.32)	.253 (6.43)	.139 (3.96)
MDM-37P*	1.485 (37.72)	1.034 (26.26)	1.100 (27.94)	.270 (6.86)	.308 (7.82)	1.265 (32.13)	.185 (4.70)	.161 (4.59)
MDM-37S*	1.485 (37.72)	1.102 (27.99)	1.100 (27.94)	.270 (6.86)	.308 (7.82)	1.265 (32.13)	.253 (6.43)	.160 (4.56)
MDM-51P*	1.435 (36.45)	.984 (24.99)	1.050 (26.67)	.310 (7.87)	.351 (8.92)	1.215 (30.86)	.228 (5.79)	.193 (5.50)
MDM-51S*	1.435 (36.45)	1.052 (26.72)	1.050 (26.67)	.310 (7.87)	.351 (8.92)	1.215 (30.86)	.296 (7.52)	.188 (5.35)
MDM-100P*	2.170 (55.12)	1.384 (35.15)	1.442 (36.63)	.360 (9.14)	.394 (10.01)	1.800 (45.72)	.271 (6.88)	.500 (14.3)
MDM-100S*	2.170 (55.12)	1.508 (38.10)	1.442 (36.63)	.360 (9.14)	.394 (10.01)	1.800 (45.72)	.394 (10.01)	1.040 (29.5)

^{*}Add lead type and length; see How To Order. ***Weight given is 1/2", uninsulated, solid, #25 AWG gold plated copper pigtails.

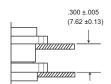
Panel Mounting Dimensions (Sizes 9 - 100)



Plug and Receptacle Rear Mounted



Plug and Receptacle Front Mounted



Plug Front Mounted Receptacle Rear Mounted



Panel Cutouts

NOTE: See page 13 for rear panel mounting configuration.

Shell Sizes 9 thru 51

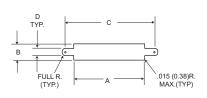


Figure 1
Front Mounting

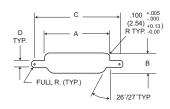


Figure 2 Rear Mounting

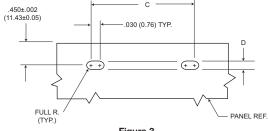


Figure 3
Edgeboard Mounting

Shell Size 100

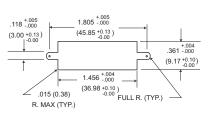


Figure 1 Front Mounting

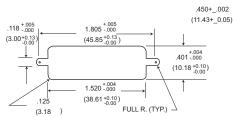


Figure 2 Rear Mounting

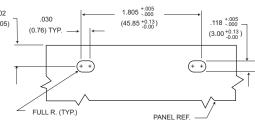


Figure 3
Edgeboard Mounting

For 9-51 Shell Sizes

NOTES:

- Front panel mounting is the preferred mounting method. Front panel mounting dimensions (figure 1) will accommodate either #2-56 screws or jackpost hardware.
- Rear panel mount dimensions (figure 2) will accommodate #2-56 screw hardware only. When mounting the connector with rear panel mount jackpost see the panel cut-out dimensions.
- 3. Edgeboard mounting bracket (figure 3) uses #2-56 screws. Dimension .450+/-.002 (11.43+/-0.05) locates the MDM receptacle flush with the end of the board.

For 100 Shell Size

NOTES:

- Front mounting is the preferred mounting method. Front panel mounting dimensions (figure 1) will accommodate either #4-40 screws or jackpost hardware.
- Rear panel mount dimensions (figure 2) will accommodate #4-40 screw hardware only see the panel cut-out dimensions.
- 3.Edgeboard mounting bracket (figure 3) uses #4-40 screws. Dimension .450+/-.002 (11.43+/-0.05) locates the MDM receptacle flush with the end of the board.

Shell Size	Cutout Figure	A +.004 000	B +.004 000	C +.005 000	D +.005 000
	1	.408	.271	.570	.089
9	2	.401	.252	.570	.089
	3	-	-	.570	.089
	1	.558	.271	.720	.089
15	2	.551	.252	.720	.089
	3	-	-	.720	.089
	1	.708	.271	.870	.089
21	2	.701	.252	.870	.089
	3	-	-	.870	.089
	1	.808	.271	.970	.089
25	2	.801	.252	.970	.089
	3	-	-	.970	.089
	1	.958	.271	1.120	.089
31	2	.951	.252	1.120	.089
	3	-	-	1.120	.089
	1	1.108	.271	1.270	.089
37	2	1.101	.252	1.270	.089
	3	-	-	1.270	.089
	1	1.058	.315	1.220	.089
51	2	1.051	.295	1.220	.089
	3	-		1.220	.089



Mounting Hardware Views (for sizes 9-51)

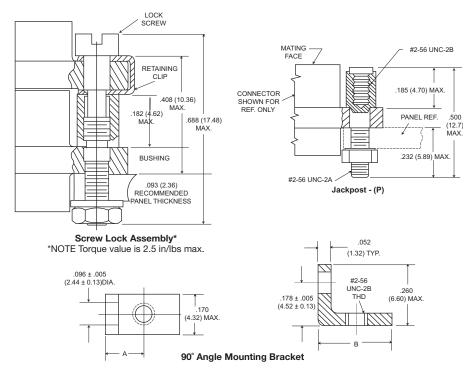
This hardware supplied unassembled.



Screw Lock Assembly



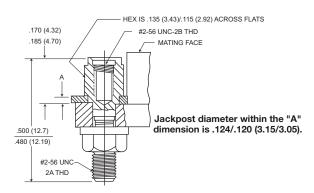
90° Angle Mounting Bracket



		Α	В
Description	Part Number	+/005 (±0.13)	Max.
Screw Lock Assembly	322-9500-000		N/A
Jackpost kit	320-9505-000		N/A
Mounting Bracket 90° MDM	015-9516-002	.147 (3.73)	.308 (7.82)
for 9 thru 37 Shell Sizes			
Mounting Bracket 90° MDM	015-9516-003	.169 (4.29)	.350 (8.89)
for 51 Shell Size			

NOTES: Screw lock assembly (322-9500-000) can be used for front mounting only. Jackpost kit (320-9505-000) consists of two assmblies, shipped unassmbled.

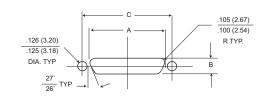
Jackpost Bushing (for rear panel mounting-for sizes 9-51)



	Α	
Panel A Thickness	+.005 (0.13) 000 (0.00)	Jackpost Kit Number*
3/32 (2.4)	.087 (2.21)	320-9505-007
1/16 (1.6)	.056 (1.42)	320-9505-006
3/64 (1.2)	.042 (1.07)	320-9505-005
1/32 (0.8)	.025 (0.64)	320-9505-004

^{*}A kit consists of 2 jackpost, 2 nuts, 2 washers.





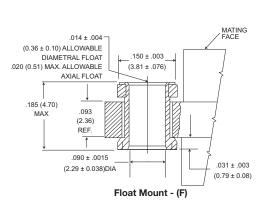
Plug and Receptacle Dimensions

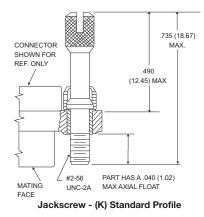
Shell Size	A +.004 (0.10) 000 (0.00)	B +.004 (0.10) 000 (0.00)	C ±.005 (0.13)
9	.401 (10.19)	.252 (6.40)	.565 (14.35)
15	.551 (14.00)	.252 (6.40)	.715 (18.16)
21	.701 (17.81)	.252 (6.40)	.865 (21.97)
25	.801 (20.34)	.252 (6.40)	.965 (24.51)
31	.951 (24.16)	.252 (6.40)	1.115 (28.34)
37	1.101 (27.97)	.252 (6.40)	1.265 (32.13)
51	1.051 (26.70)	.295 (7.49)	1.215 (30.86)

♦ITT

Mounting Hardware Views (sizes 9-51)

This hardware is factory installed.





CONNECTOR
SHOWN FOR
REF ONLY

MATING
FACE

PART HAS A .040 (1.02)
MAX. AXIAL FLOAT
#2-56 UNC-2A

Jackscrew - (L) Low Profile

Shown here is a cutaway view of the float mount for the MDM connector. The basic shell dimensions are the same for the float mount and the screw mounting hole configurations. View shown is for standard float mount front panel mounting. Reverse mounting is available on request.

* NOTE: Torque values are as follows: Low Profile Jackscrew (L)-2.5 in-lbs Standard Jackscrew (K)-2.5 in-lbs

Mounting Hardware to Military Specification (for sizes 9 - 100) per MIL-DTL-83513/5

This hardware supplied in kits unassembled (2 pieces of each item).

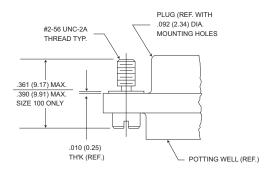
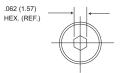


Figure 1. Jackscrew - Low profile Slotted Head Size 9-51 Size 100*



Optional Head Configuration Plug and Receptacle Low and High Profile Size 9-51 Size 100* (same dimensions)

Allen head

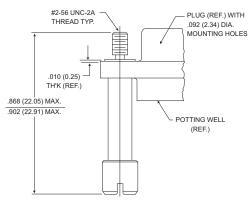


Figure 2. Jackscrew - High Profile Slotted Head Size 9-51 Size 100*

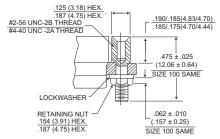


Figure 3. Jackpost Assembly Size 9-51 Size 100*

To order hardware kits separately, order either by M83513/5-** or by 320-950X-XXX.

Description	Size 9-51 Mod Code Part Number	* *	Size 100* Mod Code Part Number	* *
Slotted Head Jackscrew Assy Low Profile (Figure	1) M5 320-9508-025	05	M15 320-9508-021	15
Slotted Head Jackscrew Assy Low Profile (Figure 2	2) M6 320-9508-027	06	M16 320-9508-023	16
Allen Head Jackscrew Assy Low Profile (Figure 1)	M2 320-9508-026	02	M12 320-9508-022	12
Allen Head Jackscrew Assy High Profile (Figure 2)	M3 320-9508-028	03	M13 320-9508-024	13
Jackpost Assy (Figure 3)	M7 320-9505-033	07	M17 320-9505-030	17

*Size 100 requires B1 size mounting holes for Mil-Spec hardware

Note: Torque values as follows:

Size 9-51 4.0 in-lbs Size 100 6.0 in-lbs

Dimensions shown in inch (mm)

Specifications and dimensions subject to change



MDM

Mounting Hardware Views (for size 100)

This hardware supplied unassembled.



90°Angle Mounting Bracket

Note: Size 100 requires .120 dia (B) mounting hole when using Commercial (P) jackpost kits.

#4-40 UNC-2A THD

PANELMAY BE USED WITH
.093 (2.36) MAX
THICK PANEL

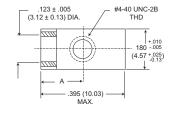
.500 (12.70)
MAX.

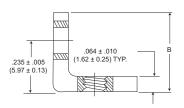
.185 (4.70)
MAX.

MATING SIDE

#4-40 UNC-2B NOTHING OR FEMALE THD

Jackpost - (P)

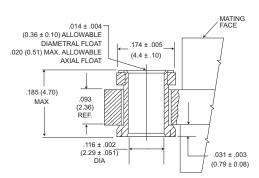




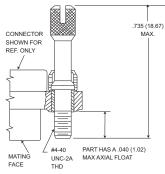
90° Angle Mounting Bracket

Description	Part Number	A ± .005 (0.13)	B Max.
Jackpost kit	320-9505-015	N/	'A
Mounting Bracket 90° MDM	015-9528-000	.191 (4.85)	.370 (9.40)

This hardware is factory installed.

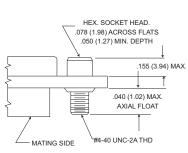


Float Mount - (F) Std.



Jackscrew - (K) Standard

*NOTE: Torque values are as follows: Low Profile Jackscrew (L)-4.0 in-lbs Standard Profile Jackscrew (K)-4.0 in-lbs



Jackscrew - (L) (Low Profile)

Jackpost Bushing (for Rear Panel Mounting)

Panel Thickness	A +.005 (0.13) 000 (0.00)	Jackpost Kit Number*
3/32 (2.4)	.087 (2.21)	320-9505-013
1/16 (1.6)	.058 (1.42)	320-9505-012
1/32 (0.8)	.025 (0.64)	320-9505-010
3/64 (1.2)	.042 (1.07)	320-9505-011

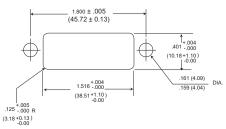
^{*2} jackposts, 2 nuts, 2 washers

Torque value for size 100

Note: Size 100 requires B mounting hole shell size when using rear panel mount jackposts

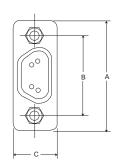


Dimensions for Rear Panel Mounting



Connector Saver

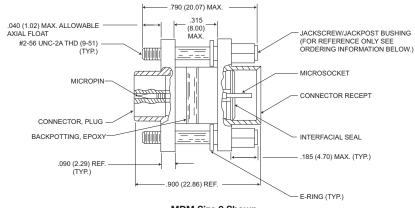




Save wear and tear on your equipment and systems connectors by using the "Connector Saver".

The multi-matings and unmatings experienced by most connectors during testing and final check out can be eliminated.

Simply mate the "Connectors Saver" to your unit and use the opposite side for your testing interface...less wear, less tear, less chance of damage. It is available in all eight standard MDM layouts. Mating hardware is available and can be ordered either separately or included with the connector saver.



MDM Size 9 Shown

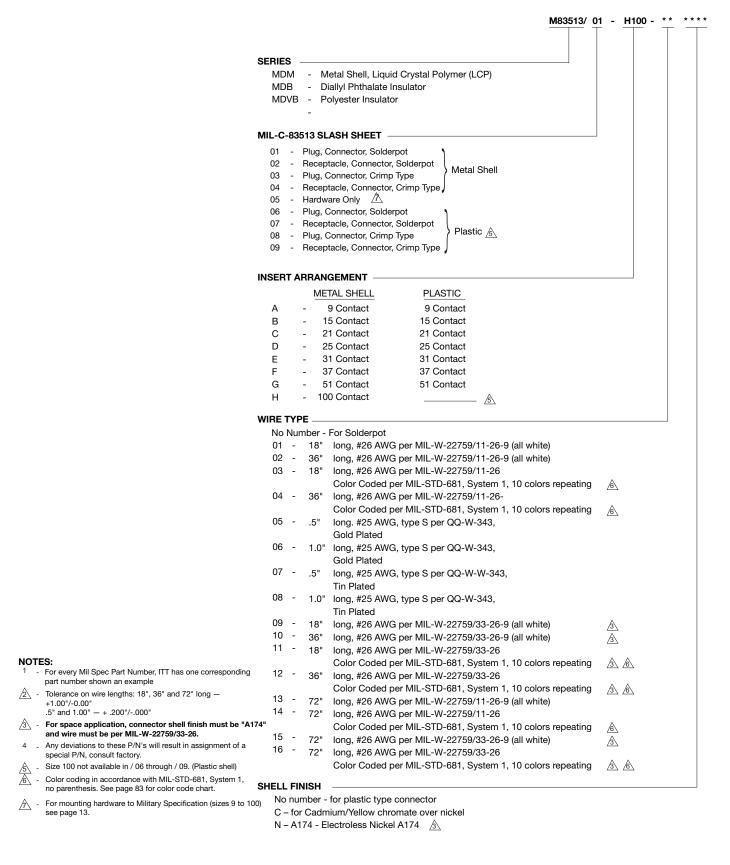
	Electroless Nickel (A174) Plated		Cadmium over Nickel (A101) Plated			Δ	В	С
Size	With Hardware	W/O Hardware	With Hardware	W/O Hardware	*Hardware Kits	Max.	± .005 (0.13)	Max.
9	MDM98479-86	MDM98479-18	MDM98479-78	MDM-97294-371	320-9505-014**	.785 (19.94)	.565 (14.35)	.308 (7.82)
15	MDM98479-87	MDM98479-19	MDM98479-79	MDM-97294-372	320-9505-014**	.935 (23.75)	.715 (18.16)	.308 (7.82)
21	MDM98479-88	MDM98479-20	MDM98479-80	MDM-97294-373	320-9505-014**	1.085 (27.56)	.865 (21.97)	.308 (7.82)
25	MDM98479-89	MDM98479-21	MDM98479-81	MDM-97294-374	320-9505-014**	1.185 (30.10)	.965 (24.51)	.308 (7.82)
31	MDM98479-90	MDM98479-14	MDM98479-82	MDM-97294-375	320-9505-014**	1.335 (33.91)	1.115 (28.32)	.308 (7.82)
37	MDM98479-91	MDM98479-15	MDM98479-83	MDM-97294-376	320-9505-014**	1.485 (37.72)	1.265 (32.13)	.308 (7.82)
51	MDM98479-92	MDM98479-16	MDM98479-84	MDM-97294-377	320-9505-014**	1.435 (36.45)	1.215 (30.86)	.351 (8.91)
100	MDM98479-93	MDM98479-17	MDM98479-85	MDM-97294-717	320-9508-014***	2.170 (55.12)	1.800 (45.72)	.394 (10.01)

^{*} Kit contains 2 jackpost/jackscrew bushings and 2 E-Rings.

^{**} Size 9-51-#2-56 UNC-2B Thread

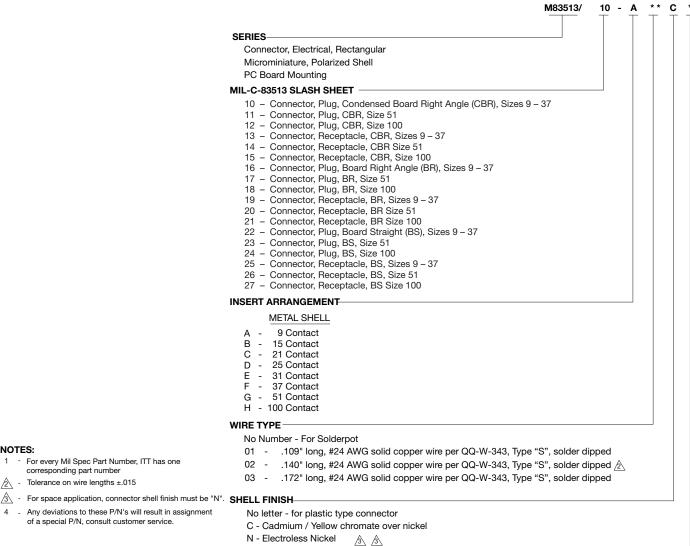
^{***} Size 100-#4-40 UNC-2B Thread

How to Order - MIL-DTL-83513 Part Number Nomenclature - Slash Sheets 1-9





How to Order - MIL-DTL-83513 Part Number Nomenclature - Slash Sheets 10-27



HARDWARE-

N - No jackpost

P - Jackpost (permanently attached)

T - Threaded insert



NOTES:

- For every Mil Spec Part Number, ITT has one

of a special P/N, consult customer service.

- Any deviations to these P/N's will result in assignment

corresponding part number

2 - Tolerance on wire lengths ±.015